

Technical Data Sheet

Polyflam RPP 374 ND CS1

Polypropylene Homopolymer
LyondellBasell Industries
Engineering Plastics

Product Description

20% talc filled flame-retardant PP-homopolymer; without PBDE

General

Filler / Reinforcement	• Talc, 20% Filler by Weight		
Features	• Copper Contact Stabilized	• Flame Retardant	• Homopolymer
UL File Number	• E86615		
Processing Method	• Injection Molding		
Resin ID (ISO 1043)	• PP TD20 FR(17)		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.35 g/cm ³	1.35 g/cm ³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (230°C/2.16 Kg)	19 cm ³ /10min	19 cm ³ /10min	ISO 1133
Water Absorption			ISO 62
Equilibrium, 73°F (23°C), 50% Rh	0.16 %	0.16 %	
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	435000 psi	3000 MPa	ISO 527-1/1A/1
Tensile Stress (Yield)	3050 psi	21.0 MPa	ISO 527-2/1A/50
Tensile Strain (Yield)	2.5 %	2.5 %	ISO 527-2/1A/50
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-22°F (-30°C)	1.1 ft·lb/in ²	2.3 kJ/m ²	
73°F (23°C)	1.2 ft·lb/in ²	2.5 kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F (-30°C)	4.0 ft·lb/in ²	8.5 kJ/m ²	
73°F (23°C)	9.5 ft·lb/in ²	20 kJ/m ²	
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			
66 Psi (0.45 Mpa), Unannealed	244 °F	118 °C	ISO 75-2/Bf
264 Psi (1.8 Mpa), Unannealed	140 °F	60.0 °C	ISO 75-2/Af
Vicat Softening Temperature			
--	180 °F	82.0 °C	ISO 306/B50
--	293 °F	145 °C	ISO 306/A50
Ball Pressure Test (257°F (125°C))	Pass	Pass	IEC 60695-10-2
RTI Elec			UL 746B
0.06 In (1.5 Mm)	221 °F	105 °C	
0.12 In (3.0 Mm)	221 °F	105 °C	
RTI Imp			UL 746B
0.06 In (1.5 Mm)	221 °F	105 °C	
0.12 In (3.0 Mm)	221 °F	105 °C	
RTI Str			UL 746B
0.06 In (1.5 Mm)	221 °F	105 °C	
0.12 In (3.0 Mm)	221 °F	105 °C	
Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
Surface Resistivity	> 1.0E+15 ohms	> 1.0E+15 ohms	IEC 60093
Volume Resistivity	> 1.0E+13 ohms·m	> 1.0E+13 ohms·m	IEC 62631-3-1
Comparative Tracking Index	600 V	600 V	IEC 60112

Technical Data Sheet

Polyflam RPP 374 ND CS1

Polypropylene Homopolymer
LyondellBasell Industries
Engineering Plastics

Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Burning Rate			
0.0787 In (2.00 Mm), Self-extinguishing	0.0 in/min	0.0 mm/min	FMVSS 302
0.0787 In (2.00 Mm), Self-extinguishing	0.0 in/min	0.0 mm/min	ISO 3795
Flame Rating			UL 94
0.06 In (1.5 Mm)	V-0	V-0	IEC 60695-11-10, -20
0.12 In (3.0 Mm)	V-0	V-0	
Glow Wire Flammability Index			IEC 60695-2-12
0.06 In (1.5 Mm)	1760 °F	960 °C	
0.12 In (3.0 Mm)	1760 °F	960 °C	
Glow Wire Ignition Temperature			IEC 60695-2-13
0.06 In (1.5 Mm)	1290 °F	700 °C	
0.12 In (3.0 Mm)	1290 °F	700 °C	
Oxygen Index	26 %	26 %	ISO 4589-2

Technical Data Sheet

Polyflam RPP 374 ND CS1

Polypropylene Homopolymer
LyondellBasell Industries
Engineering Plastics



Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	158 to 176 °F	70 to 80 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Rear Temperature	356 °F	180 °C
Middle Temperature	392 °F	200 °C
Front Temperature	410 °F	210 °C
Nozzle Temperature	428 °F	220 °C
Processing (Melt) Temp	356 to 428 °F	180 to 220 °C
Mold Temperature	104 to 176 °F	40 to 80 °C
Injection Pressure	11600 to 17400 psi	80.0 to 120 MPa
Injection Rate	Slow-Moderate	Slow-Moderate
Holding Pressure	5800 to 13100 psi	40.0 to 90.0 MPa
Back Pressure	725 to 1450 psi	5.00 to 10.0 MPa
Cushion	< 0.197 in	< 5.00 mm
Screw Speed	< 709 in/min	< 18 m/min

Injection Notes

Mould surface contacting melt should
be of non-corrosive steel (content of chrome > 12%)

Notes

These are typical property values not to be construed as specification limits.